



Jewelry Laser Welding Machine (Standing type chiller build in)



Step 1

Set up the Microscope as the picture



Step 2

Power Line: Red line --firing line
Blue line--zero line
Yellow line--earth wire



Step 3

Turn on the switch on the back of the machine



Step 4

Prepare the distilled water as the picture show



Step 5

Hold on the blue button until the water tank is full, the pump will be stopped at same time, then you can put your finger off



Step 6

Turn on the key switch



Step 7

click on the ON button on the screen



Step 8

in the parameter page you can adjust the parameter as your needing



Step 9

Parameter:
Current --adjust the welding power
Pulse--Welding time per shot
Frequency-- the welding speed
light--the size of welding point



Step 10

adjust the welding point with the cross center of the microscope
1--Up and Down
2--move with the 45° line
3--Left and Right



Step 11

Shutdown: click on the Off button on the screen and click on the OK confirmed, shutdown the key switch then the switch on the back of the machine



Step 12

Change the water per month, put the water sucking pipe in the stopcock and open